



KAISER
LEATHER

Committed in tradition!

Modern post-bed
high-speed machine series



Versions:

Type	Model												
571	B	●			1.2mm*	3,000	4.5	●	●	○	○	○	—
571	C	●			1.2mm*	3,000	4.5	●	●	○	○	○	—
591	B		●		1.2mm*	3,000	4.5	●	●	○	○	○	—
591	C		●		1.5mm*	2,000	7.0	●	●	○	○	○**	—
574	B			●		3,000	3.6	●	●	○	○	○	1.6-2.0 2.0-2.4 (DIA 3.2)
574	C			●		2,000	3.6	●	●	○	○	○	1.8-2.0 2.2-2.4 (DIA 2.8)

Type	Model												
1571	B	●			1.2mm*	3,000	7.0	●	●	●	●	●	—
1571	C	●			1.5mm*	2,000	7.0	●	●	●	●	●	—
1591	B		●		1.2mm*	3,000	7.0	●	●	●	●	●	—
1591	C		●		1.5mm*	2,000	7.0	●	●	●	●	●	—
1574	B			●		3,000	5.0	●	●	●	●	●	1.6-2.0 2.0-2.4 (DIA 3.2)
1574	C			●		2,000	5.0	●	●	●	●	●	1.8-2.0 2.2-2.4 (DIA 2.8)

* further on request ** up to 4.5mm stitch length

● standard equipment
○ option



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570/590

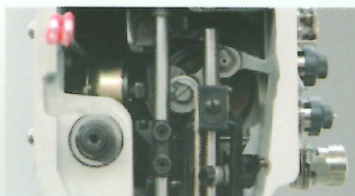
1570/1590

Features:

- New high-class design of this classic KAISER machine for the shoe industry
- Top-quality for all assembly and decorative seams
- Simple adjustment of seam programmes and seam distances via control panel
- "Stitch in stitch" backtacking-no perforation of material
- Easily adjustable thread trimmer for short thread ends (up to 15/3 syn.)
- Overload clutch for hook protection
- A multi-function switch with pre-programmed functions is integrated in the sewing head
 - Reverse sewing / intermediate tacking
 - Backtack inversion
 - Needle up, without trimming
- The LED light, which is built into the sewing head, creates optimum illumination of the sewing area
- No compressed air required
- Driven roller presser with presser foot and integrated edge guide-can be set to side of needle (two-needle version)
- Needle gauge alterations in the range from 1.6-2.0 or 2.0-2.4mm are possible by simply adjusting the needle holder (two-needle version)
- Subclass -725/04: Edge trimming mechanism, bottom driven

Additional Features of the 1571/1574/1591:

- Guaranteed and process secured "stitch in stitch" backtacking-no perforation of material
- Exact accurate stitch length can be reproduced at any time
- Stitch length setting are identical from machine to machine
- Seam length programming with different stitch lengths + programming of bartack stitches via control panel
- Active differential feed (can be called anytime during sewing)



Sewing kinematics with increased needle bar stroke enables the processing of highly-flexible threads in size 80/3-15/3 syn.



Inspection glass in hook compartment cover for controlling the amount of thread on the bobbin. Easy to change needle plate inserts (from -900/..)



Hot key (forward/reverse) and 3 further keys for the most important adjustment possibilities in the reaching area of the operators hands. Integrated LED-Light.



Easily adjustable thread trimmer with reinforced catcher and knife system for short thread ends (up to 15/3 syn.)

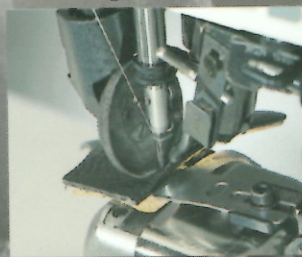
Subclasses + Additional attachments:

-725/04	Edge trimming mechanism, bottom driven
-900/83	Powerful and reliable thread trimmer (electromagnetically controlled) for thread sizes up to 15/3 syn.
-910/17	Electromagnetically controlled presser foot lift with additional knee lever for intermediate roller presser lift; no compressed air required
-911/50	Electromagnetically controlled backtacking device with additional hand switch on sewing head for intermediate tacking
-940/02	Dome-shaped needle plate for KAISER 571 and KAISER 591 • Standard on machines without a thread trimmer • On machines with a thread trimmer, the thread trimming block must be removed. (post cover and stitch plate must be removed)

KAISER 591/1591



KAISER 591/1591
with edge trimmer



KAISER 571/1571
with edge trimmer



KAISER 574/1574

